Bergamid™ B70 GK15 H grey VN8460CF TM-Z

Polyamide 6

Key Characteristics

Product Description	
PA6 + Glass Bead + I	
General	
Material Status	• Commercial: Active
Regional Availability	• Europe
Filler / Reinforcement	• Glass Bead, 15% Filler by Weight
Features	• Good Dimensional Stability • High Impact Resistance
RoHS Compliance	• RoHS Compliant
Appearance	• Grey
Forms	• Pellets
Processing Method	• Injection Molding

Technical Properties [1]

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density / Specific Gravity [2]	1.18	1.18	ISO 1183
Molding Shrinkage			ISO 294-4
Across Flow	1.1 to 1.7 %	1.1 to 1.7 %	
Flow	1.1 to 1.7 %	1.1 to 1.7 %	
Mechanical	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Tensile Modulus			ISO 527-2/1
73°F (23°C), 0.157 in (4.00 mm), Injection Molded	421000 psi	2900 MPa	
Tensile Strength [3]			ISO 527
73°F (23°C), 0.157 in (4.00 mm), Injection Molded	7690 psi	53.0 MPa	
Tensile Strain			ISO 527-2/5
Break, 73°F (23°C), 0.157 in (4.00 mm), Injection Molded	22 %	22 %	
Impact	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Charpy Notched Impact Strength (73°F (23°C))	5.9 ft·lb/in²	12 kJ/m²	ISO 179
Charpy Unnotched Impact Strength			ISO 179
73°F (23°C), Injection Molded	No Break	No Break	
Electrical	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Surface Resistivity	1.0E+13 ohms	1.0E+13 ohms	ASTM D257
Volume Resistivity	1.0E+15 ohms·cm	1.0E+15 ohms·cm	ASTM D257
Flammability	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Flame Rating (0.12 in (3.0 mm), ALL)	HB	HB	Internal Method

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	4.0 hr	4.0 hr
Suggested Max Moisture	0.10 %	0.10 %

Injection	Typical Value (English)	Typical Value (SI)
Processing (Melt) Temp	464 to 536 °F	240 to 280 °C
Mold Temperature	140 to 194 °F	60 to 90 °C

Notes

[1] Typical values are not to be construed as specifications.

[2] ±0.03

[3] 0.20 in/min (5.0 mm/min)